

Date: Wednesday, 17/09/2008 10:33:32 AM  
User: Jean-Luc Menard

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE ASSEMBLY LOWER DOOR
Job Number	: 42051	Part Number	: D3813043
Estimate Number	: 13567	Drawing Number	: D3813 PREL
P.O. Number	:	Project Number	: N/A
This Issue	: 17/09/2008 S.O. No. :	Drawing Revision	: PREL
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type : MACHINED PARTS	Due Date	: 24/09/2008 Qty: 3 Umt: Each
Previous Run	:		
Written By	: <u>08-09-17</u>		
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-09-09 JLM Verified By:EC		

Additional Product

FOR ENGINEERING USE ONLY  
FOR RELEASE ONLY

PRELIMINARY ISSUE

POSITIVE  
RECALL

Job Number:



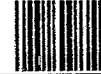
Seq. #:	Machine Or Operation:	Description :
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1.0	D38133	Hinge, Lower Door
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Hinge, LOWER Door  
Batch: B42053 (x4) 08/10/03 (x3)

2.0	D35183	Stainless Steel Ball Joint Rod End
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Stainless Steel Ball Joint Rod End  
Batch: 39029 08/10/03 (x3)

3.0	NAS5096	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Nut  
BATCH: M109249 08/10/03 (x3)

4.0	MS124738	Heli-Coil 3/8-24 unf
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Heli-Coil 3/8-24 unf  
BATCH: M109249 08/10/03 (x3)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
1-Install helicoils as per Dwg D3813  
2-Install Ball joint and nut loosely as per Dwg D3813

N/A

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE ASSEMBLY LOWER DOOR

Job Number: 42051

Part Number: D3813043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

*Harvey*

*JS 08/10/03 (X3)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

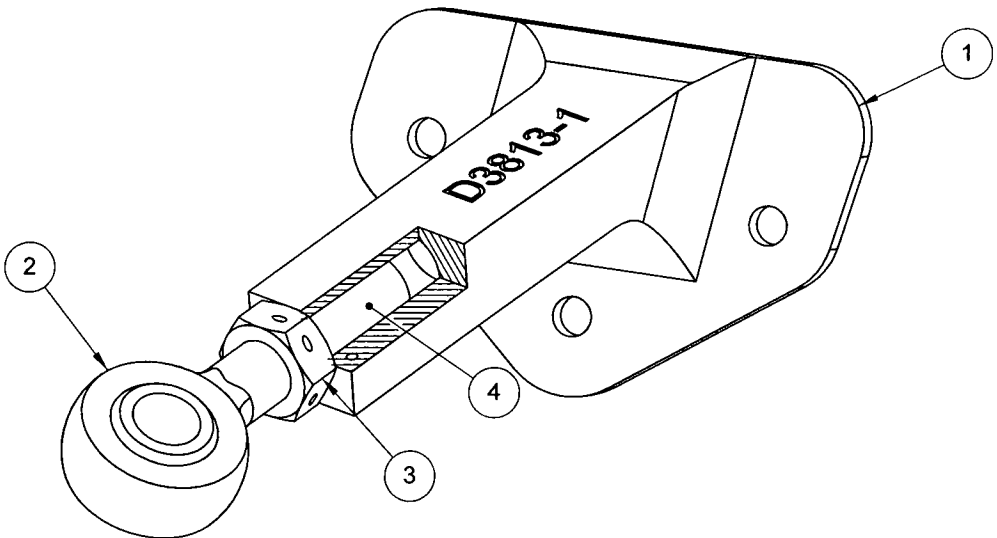
EFFECTIVE *08-09-17* AUTH *u*

RELEASED *DATE*

*00252A*

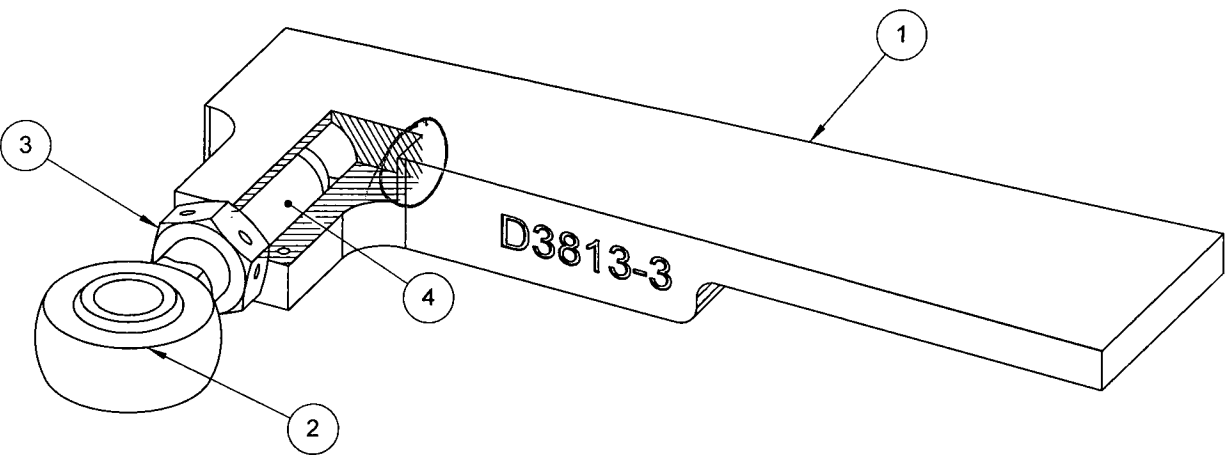
*u08/10/03*  
*N/A*

PRELIMINARY ISSUE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3813-1	HINGE, UPPER DOOR	1
2	D3518-3	BALL JOINT ROD END	1
3	NAS509-6	NUT	1
4	MS124738	HELI-COIL, 3/8-24 UNF	1

D3813-041 HINGE ASSY, UPPER DOOR



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -043
1	D3813-3	HINGE, LOWER DOOR	1
2	D3518-3	BALL JOINT ROD END	1
3	NAS509-6	NUT	1
4	MS124738	HELI-COIL, 3/8-24 UNF	1

D3813-043 HINGE ASSY, LOWER DOOR

A	NEW ISSUE	BY	08.09.11
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.11		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. A
D3813	SHEET 1 OF 4
TITLE	SCALE
HINGE	NTS
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